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RBW109-3101-58-2-5

Job Sheet 186670



Part No: RBW109-3101-58-2-5

Job Qty: 20 ea

Part Name: Shaft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/4/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *Dec 20*

Description:

Note: DWG RBW109-3101-58-2 Rev 3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		12/4/18	0.00	0.00	Start Up Machining-4		<i>18/12/4</i> <i>M.L. 18-12-07</i>
100	Lathe Conv	20 pcs		12/4/18	0.00	2.00	Conv-1 Lathe		
110	QC	20 pcs		12/4/18	0.00	0.00	QC2 Machining-5		
120	QC	20 pcs		12/4/18	0.00	0.00	QC8 Machining-5		
130	Packaging	20 pcs		12/4/18	0.00	0.00	Packaging3-2		
140	QC21-SA	20 Ea		12/4/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - -Cut to length as per DWG.

21
9-89

DEC 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8908K62	Shaft	10 ft (.5 ea)	90-Start up Operation	<i>5016487</i> <i>GA046</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8908K62	10	52	0

Part Specifications

Specifications could not be found.



Container No: S134629



Part: RBW109-3101-58-2-5

Job No: 186670

Serial No/Batch: S134629

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 12/04/18

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Plex 11/20/18 7:59 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					

26-10-1971

26/10/71

642

1

2

11

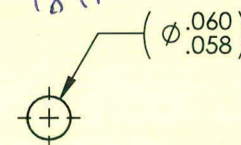
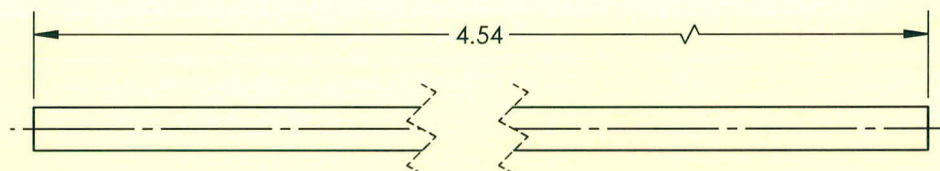
10/10/71

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
2	16-0246	-5 CH'D DIM WAS (Ø.059) IS (Ø.060/.058).			12/2/2016	SM JAG

TEO ATTACHED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186670 MWS
18-11-20



(-5)
SHAFT

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-5	REV 3
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 4:1	DATE 3/12/2015 SHEET 4 OF 5



ENGINEERING ORDER # TEO17-641

SCALE: NTS

SHEET 1 OF 1

DRAWING NO. RBW109-3101-58-2

REV: 3

EFF.: NEXT ORDER

CHANGE CATEGORY

TITLE: HAMMER, ALUMINIUM, BLADE CORROSION AND VOIDS DETECTION

☐ MAJOR ☒ MINOR

DATE 17.09.07

APPROVED: WM 10/09/2017

MFG: APPR.: DP 09/27/2017

CHECKED: SAC 09/26/2017

DRAWN: VM 09/26/2017

TRANSACTION CODE (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: EPOXY DETAILS MISSING

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USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION
FROM DART AEROSPACE LTD.

WAS : PART# RBW109-3101-58-2-1 CALLED : EPOXY (IN NOTES)
IS : PART# RBW109-3101-58-2-1 CALLED : LOCTITE CLEAR MULTIPURPOSE EPOXY

DOCUMENTS EFFECTED: ☐ PATTERN ☐ INSTALL INSTRUCTIONS ☒ BOM

